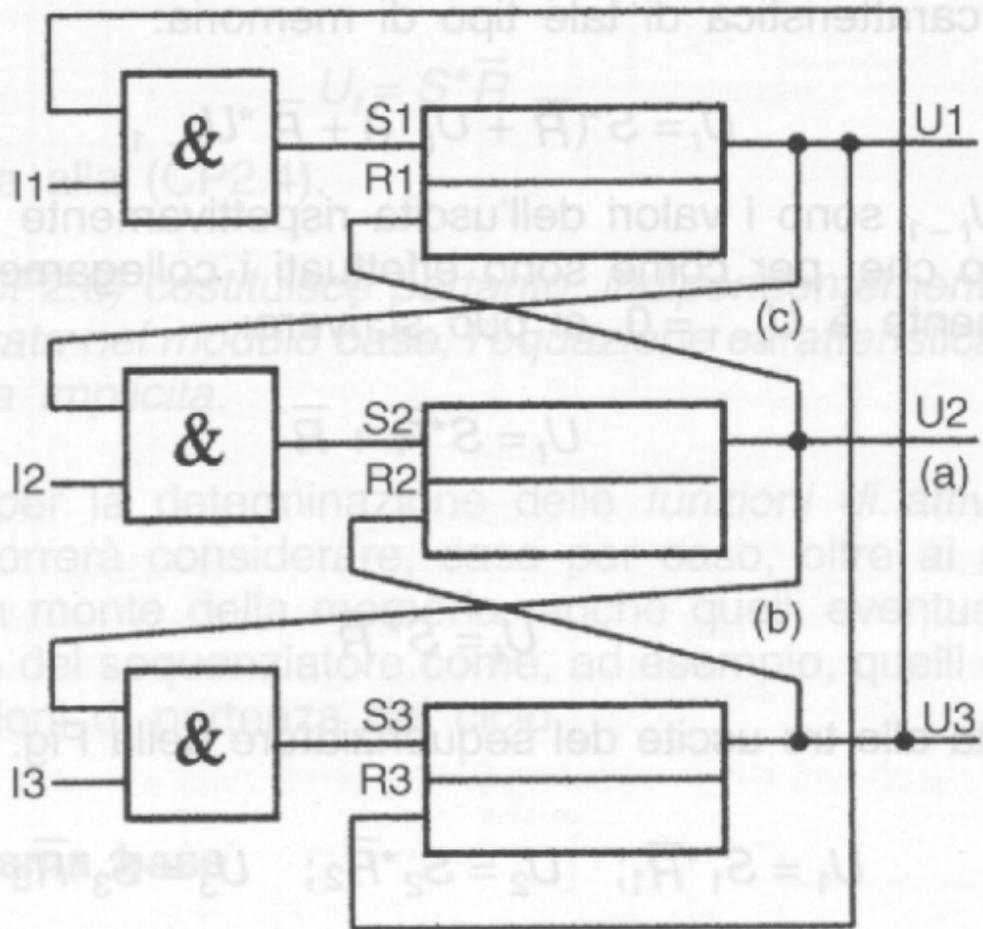
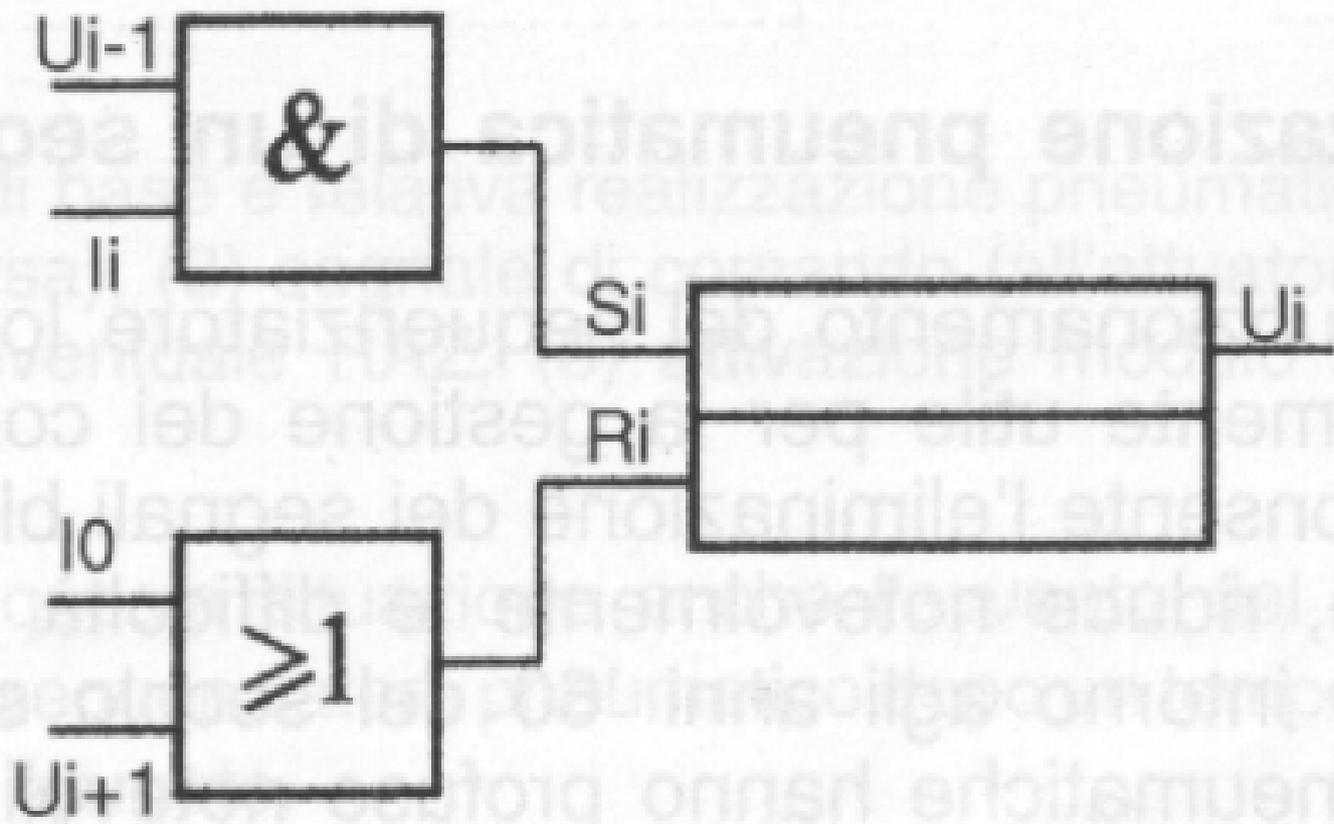
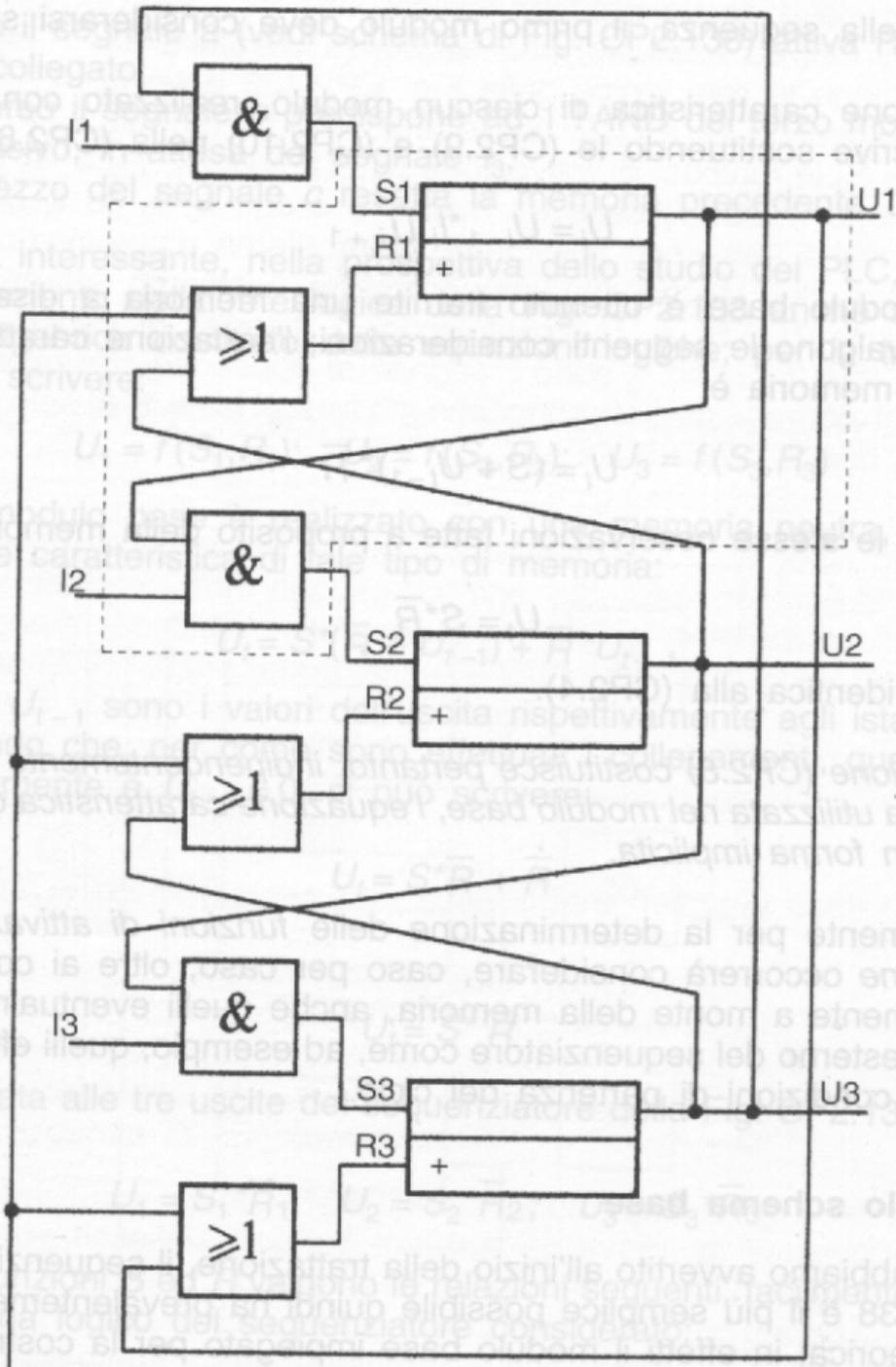
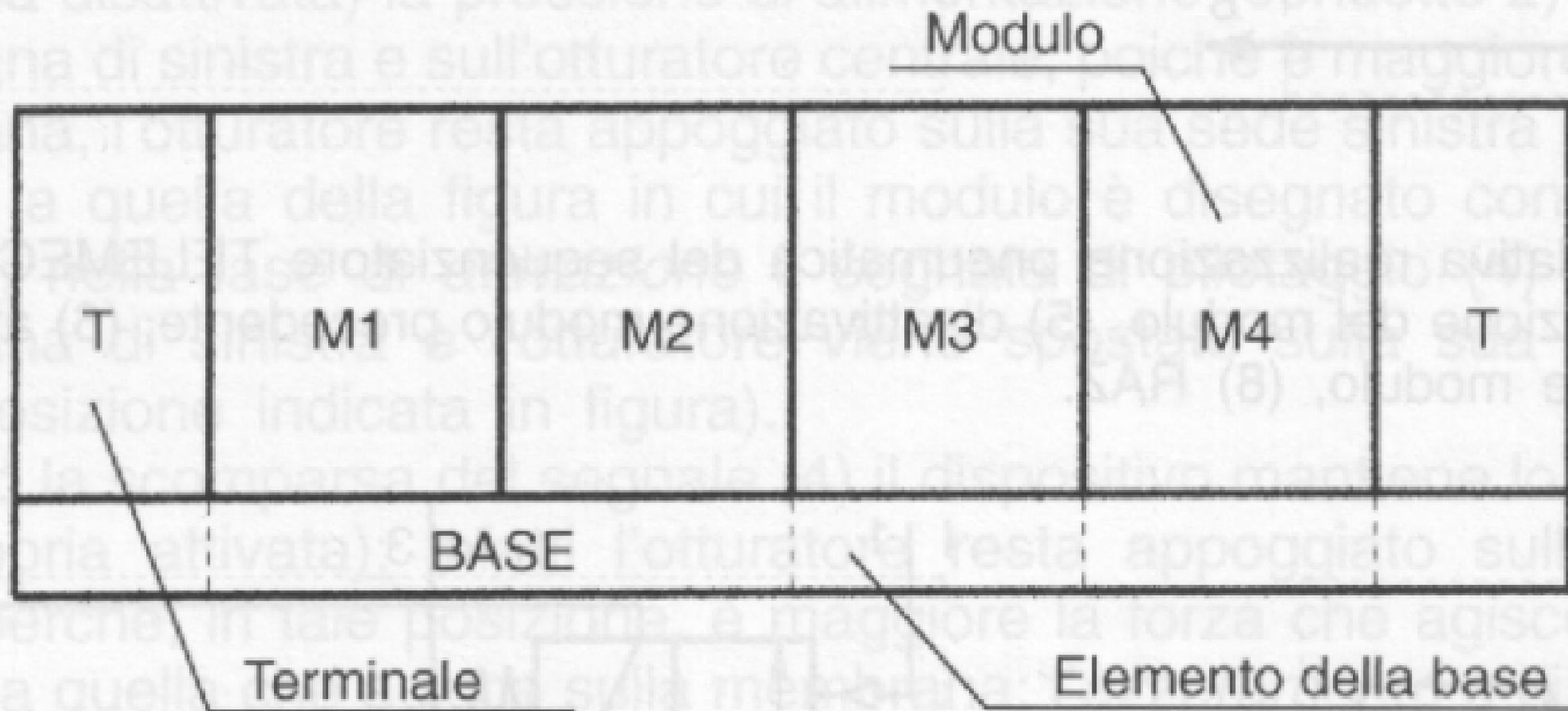


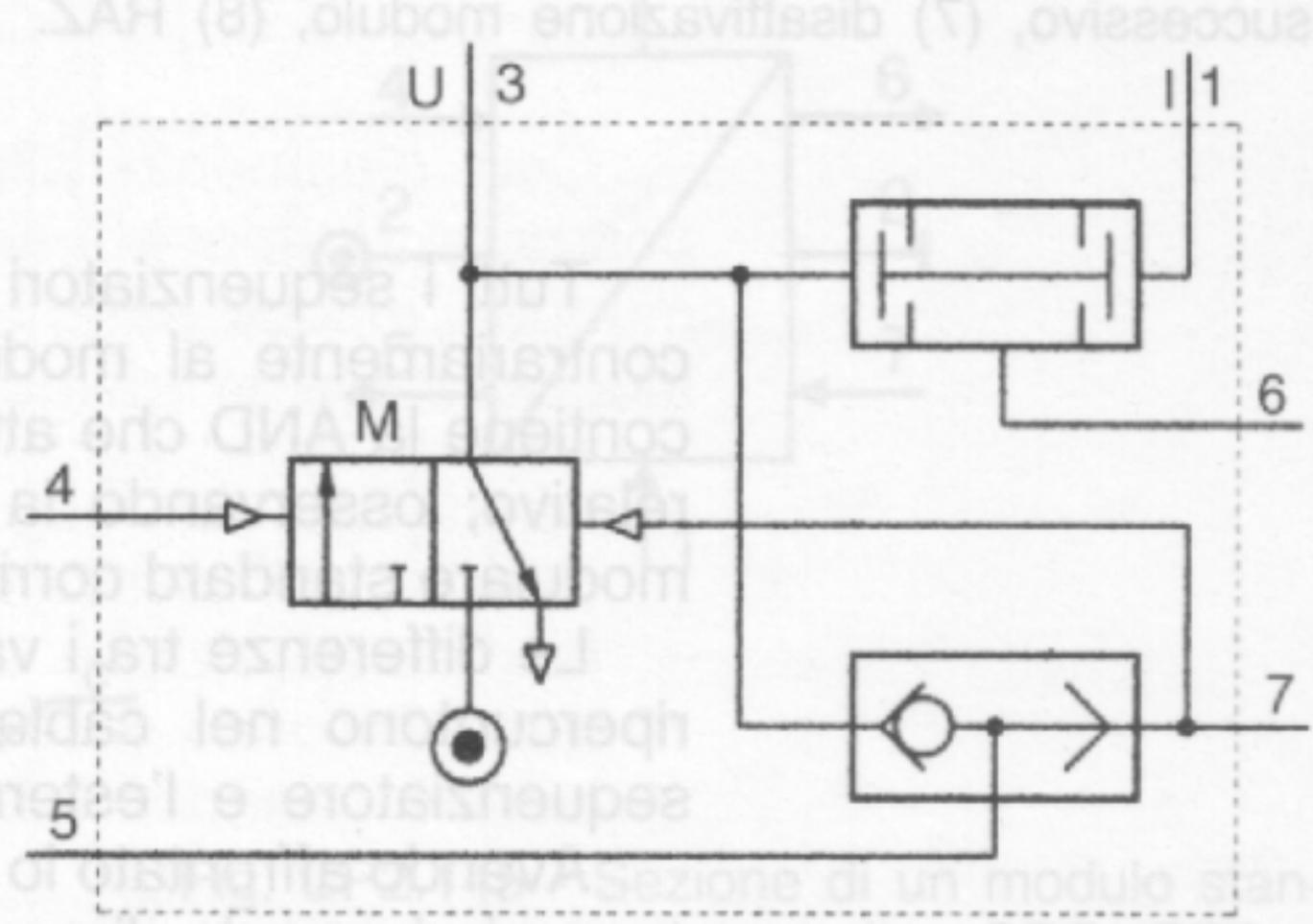
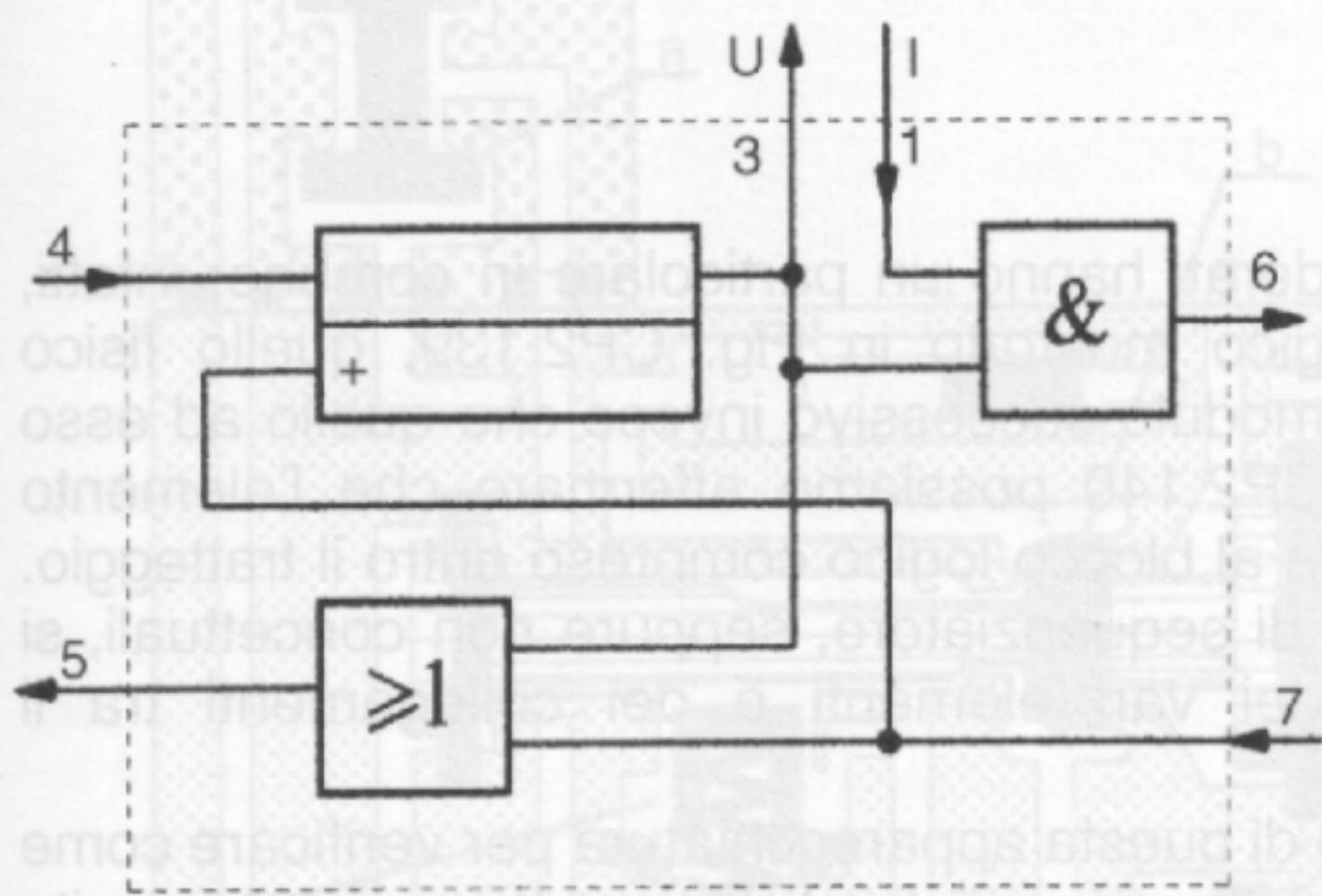
Fig. CP2.137 - Modulo di base per sequenziatore.

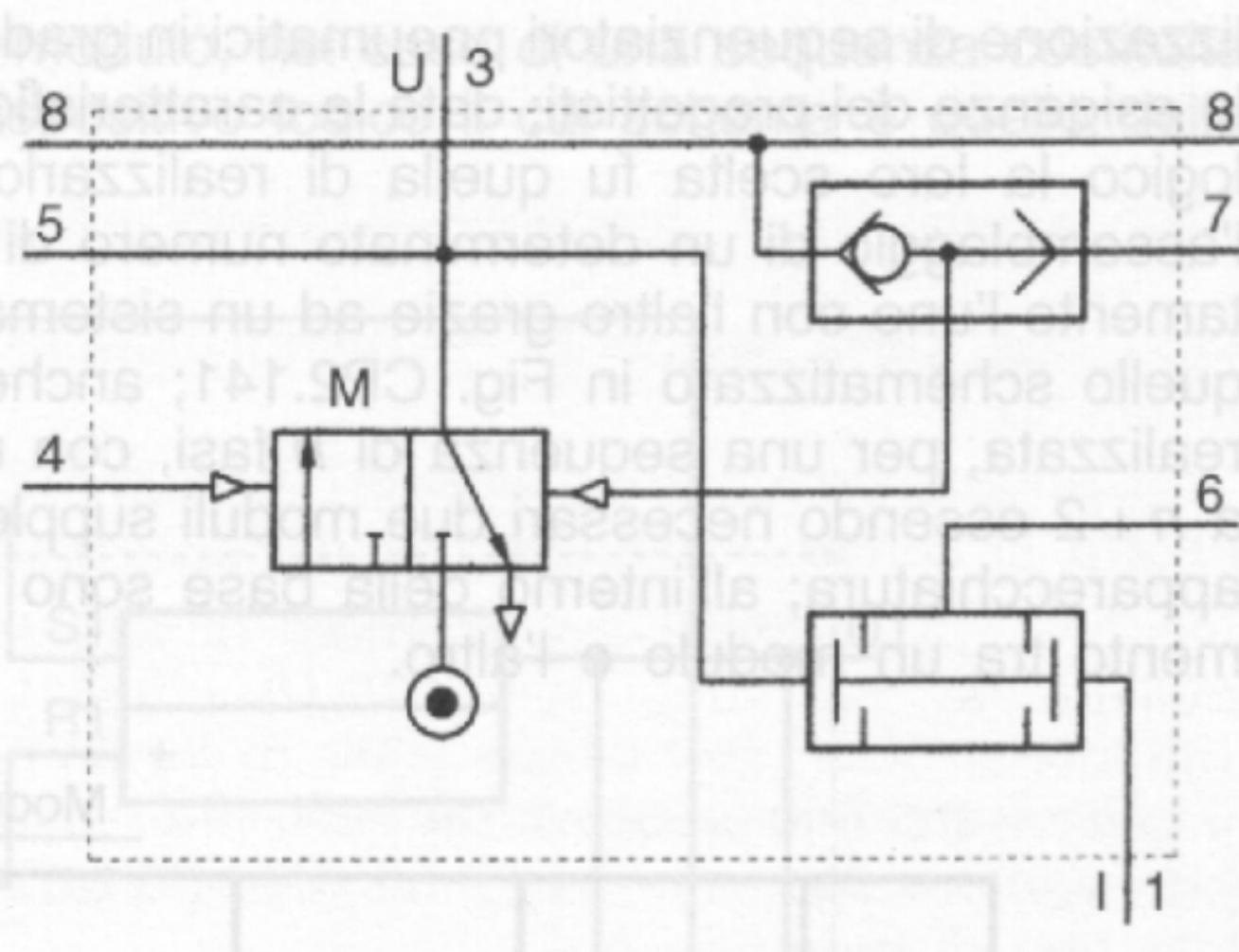
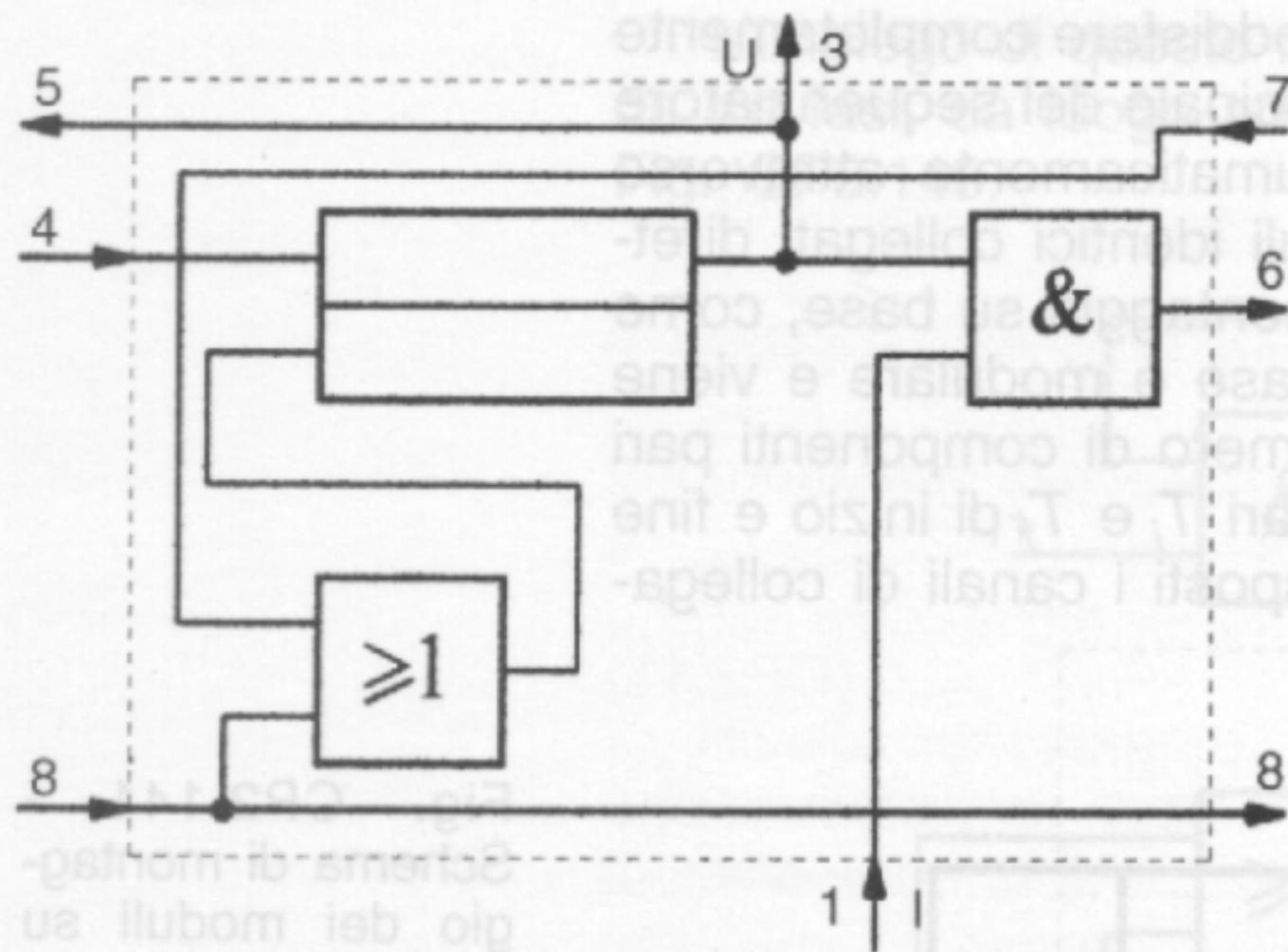


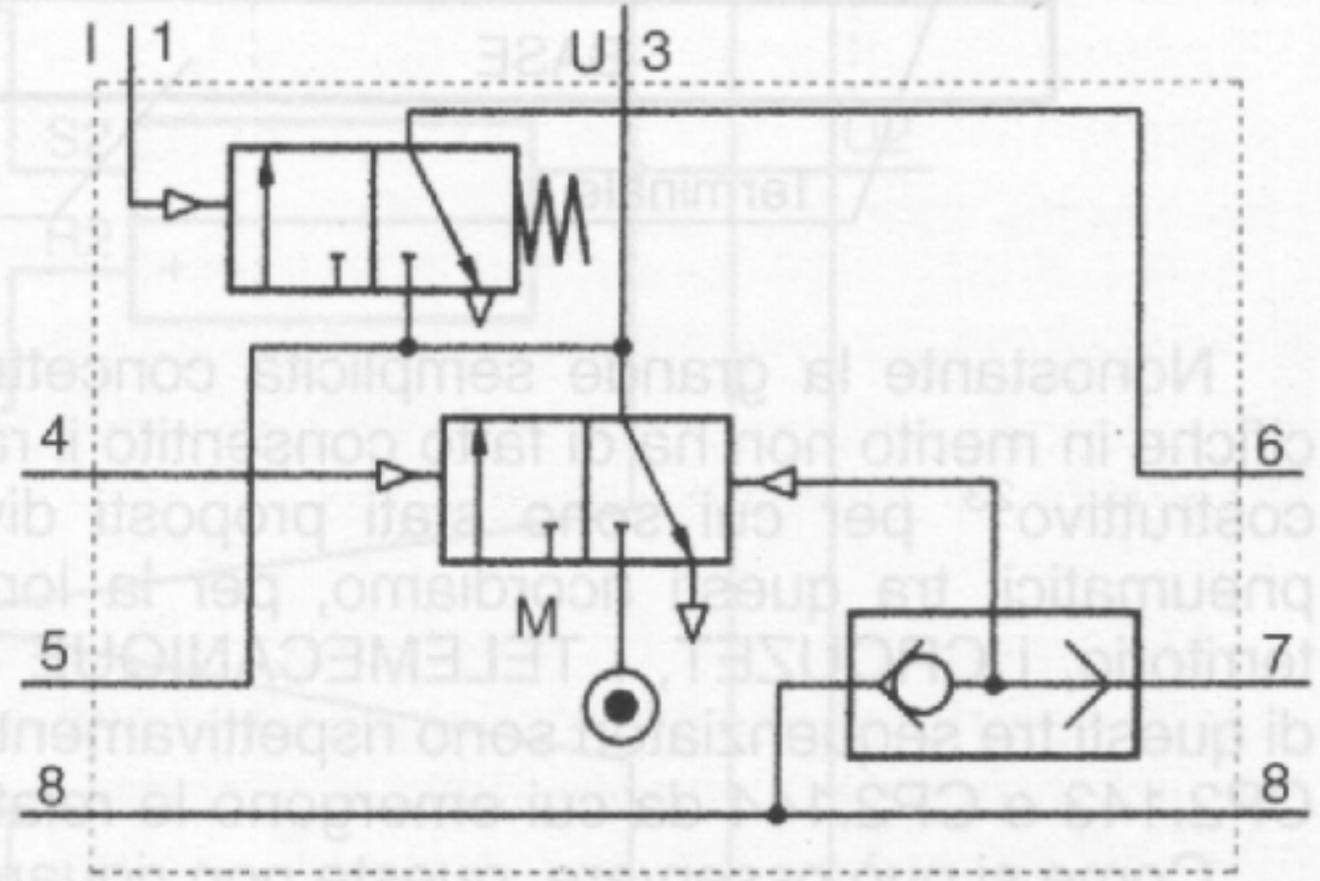
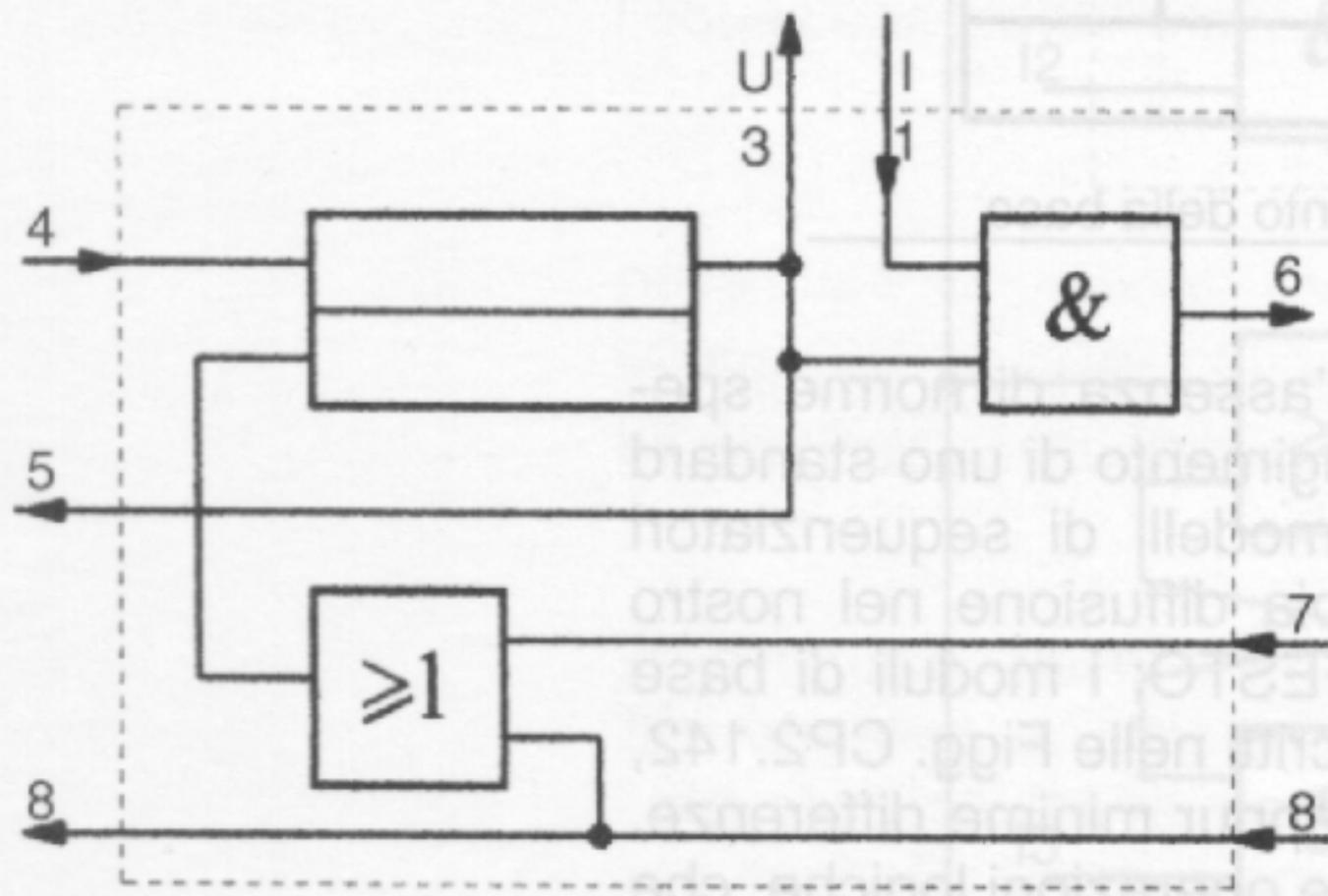












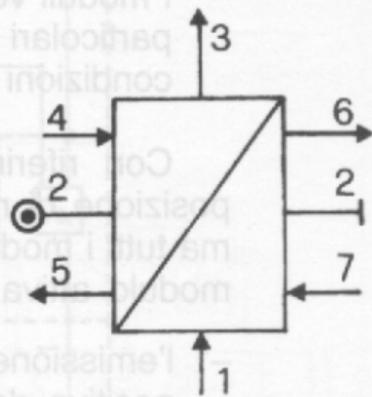
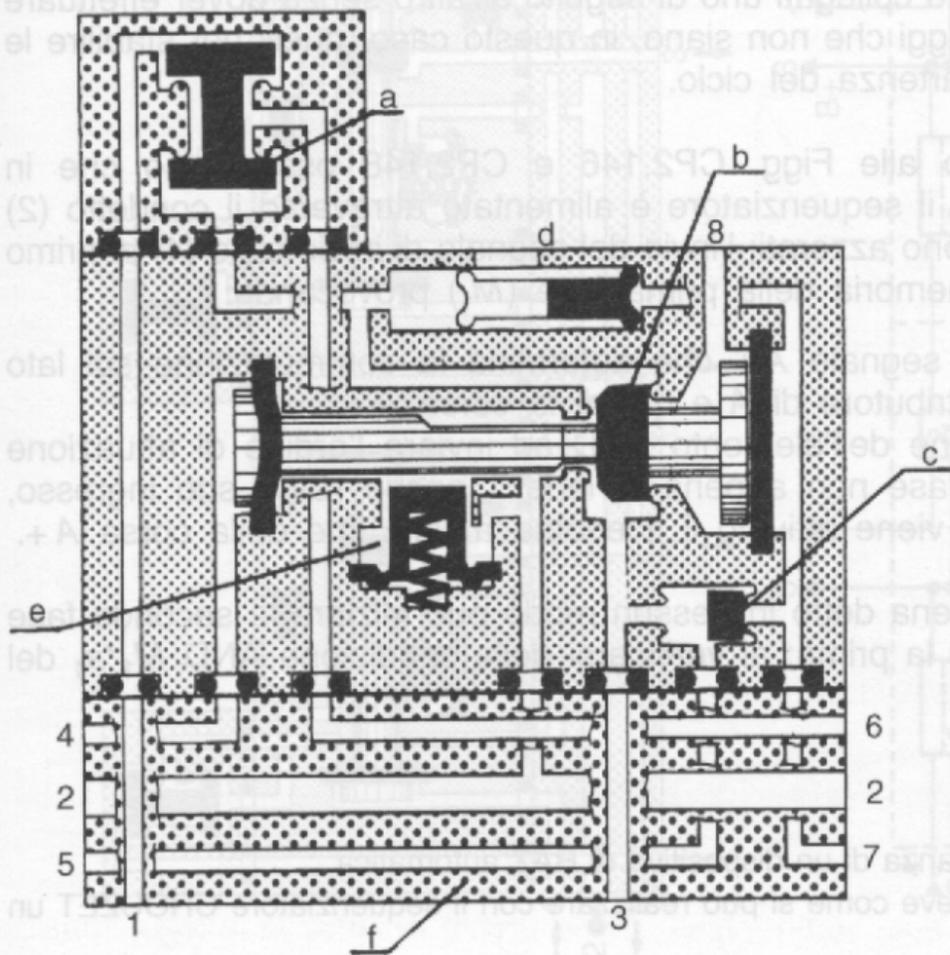
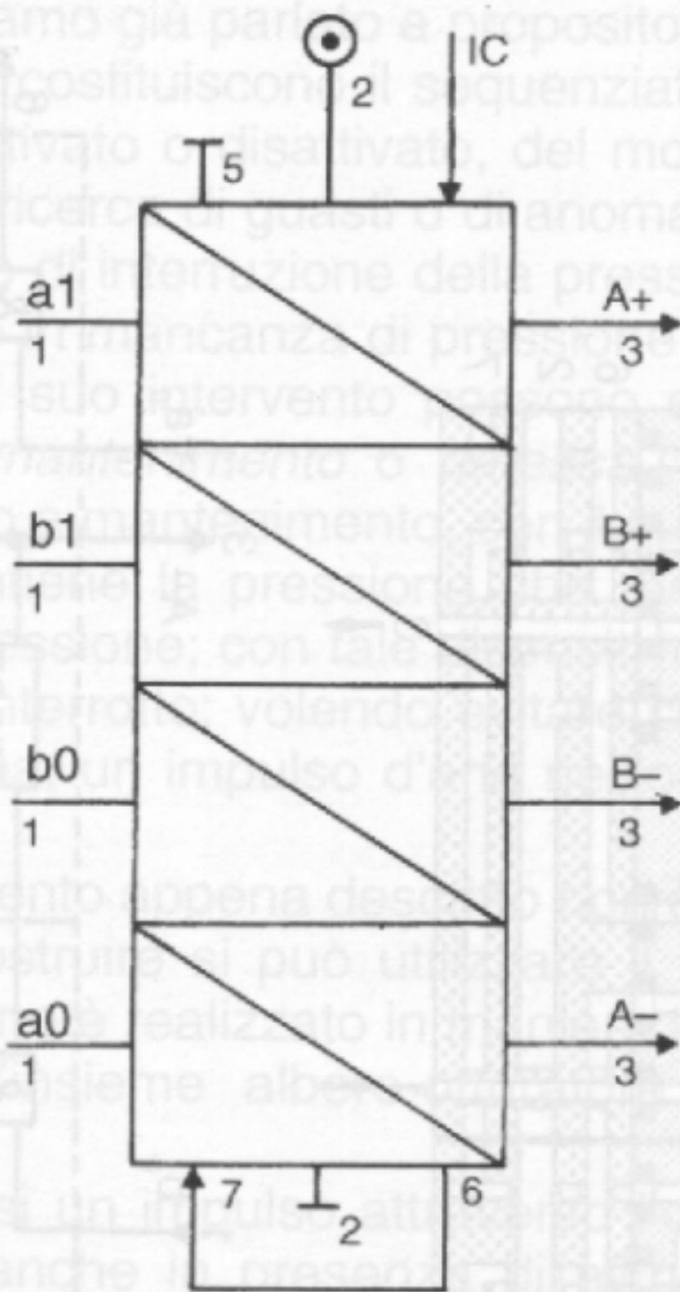


Fig. CP2.145 - Sezione di un modulo standard per sequenziatore tipo CROUZET e relativo simbolo logico semplificato; (a) elemento AND; (b) memoria; (c) elemento OR; (d) visualizzatore di fase; (e) freno; (f) base di collegamento; (1) segnale di consenso (dal finecorsa); (2) condotto di alimentazione; (3) segnale di comando (agli attuatori); (4) attivazione di fase; (5) disattivazione fase precedente; (6) predisposizione fase successiva; (7) disattivazione della memoria.





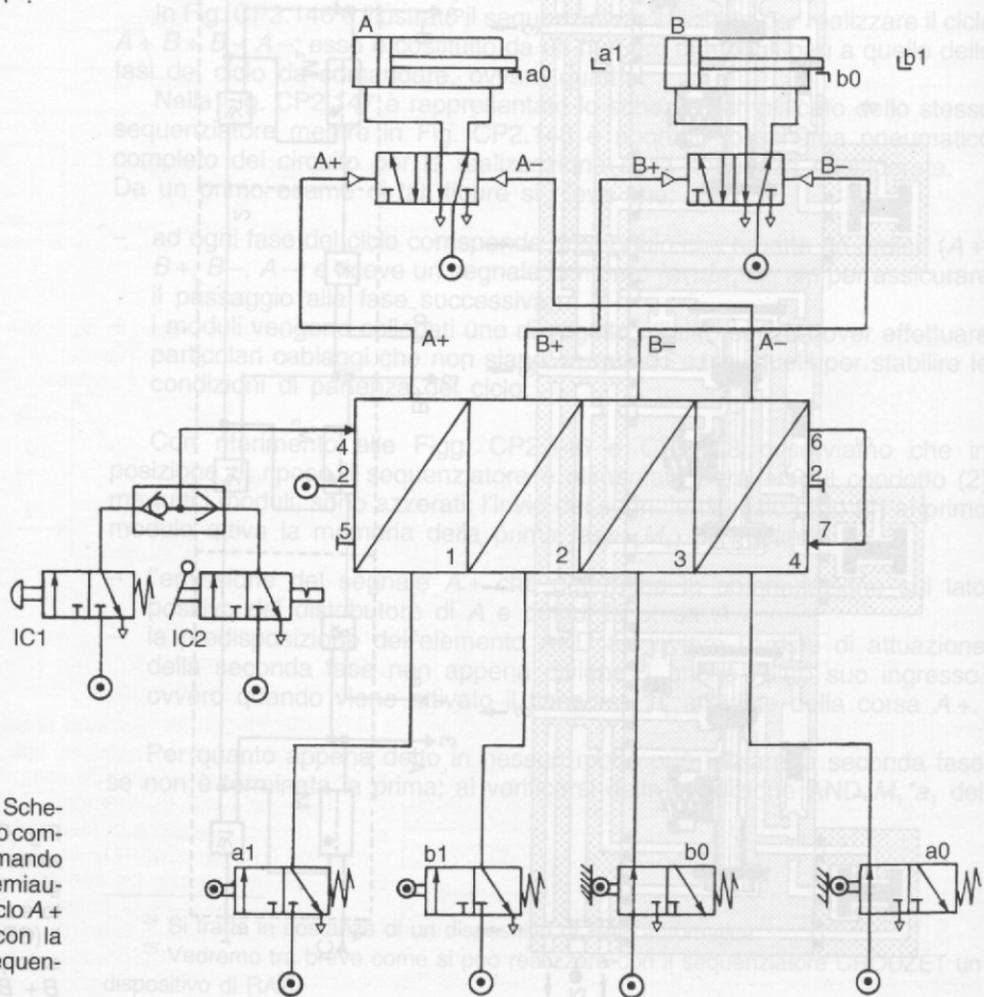
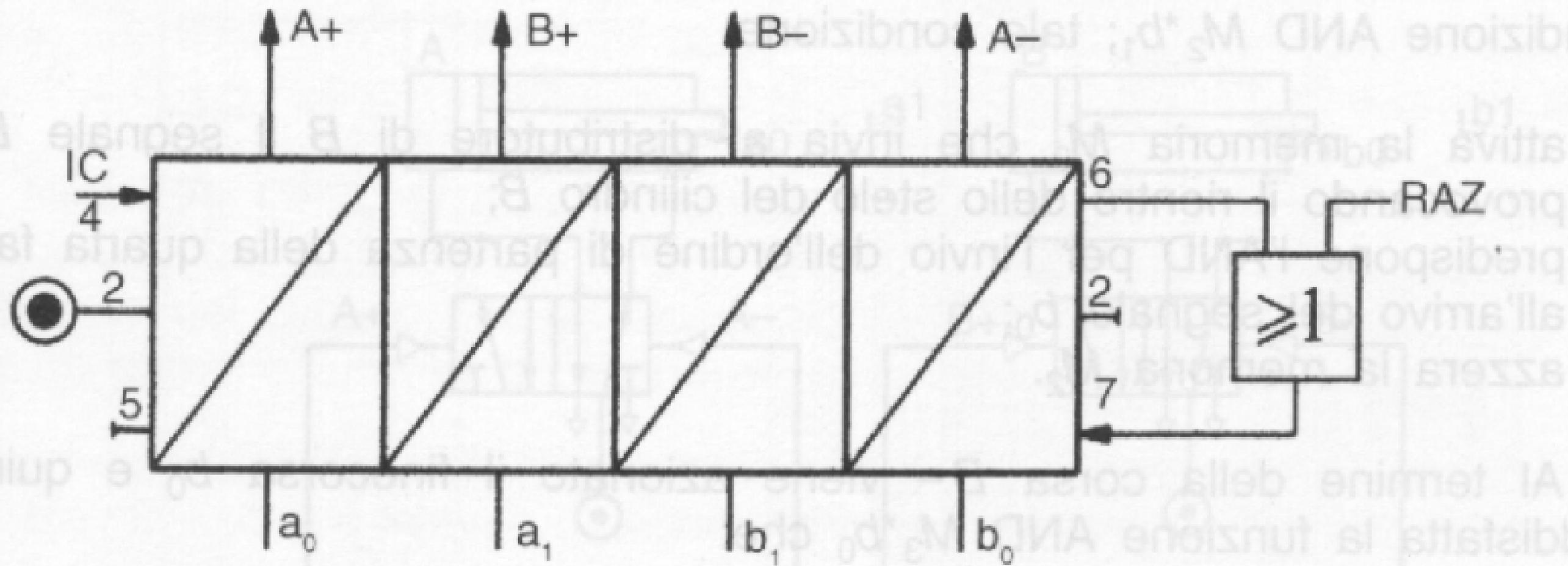


Fig. CP2.148 - Schema pneumatico completo per il comando automatico/semiautomatico del ciclo  $A + B + B - A -$  con la tecnica del sequenziatore. -  $A - B + B$







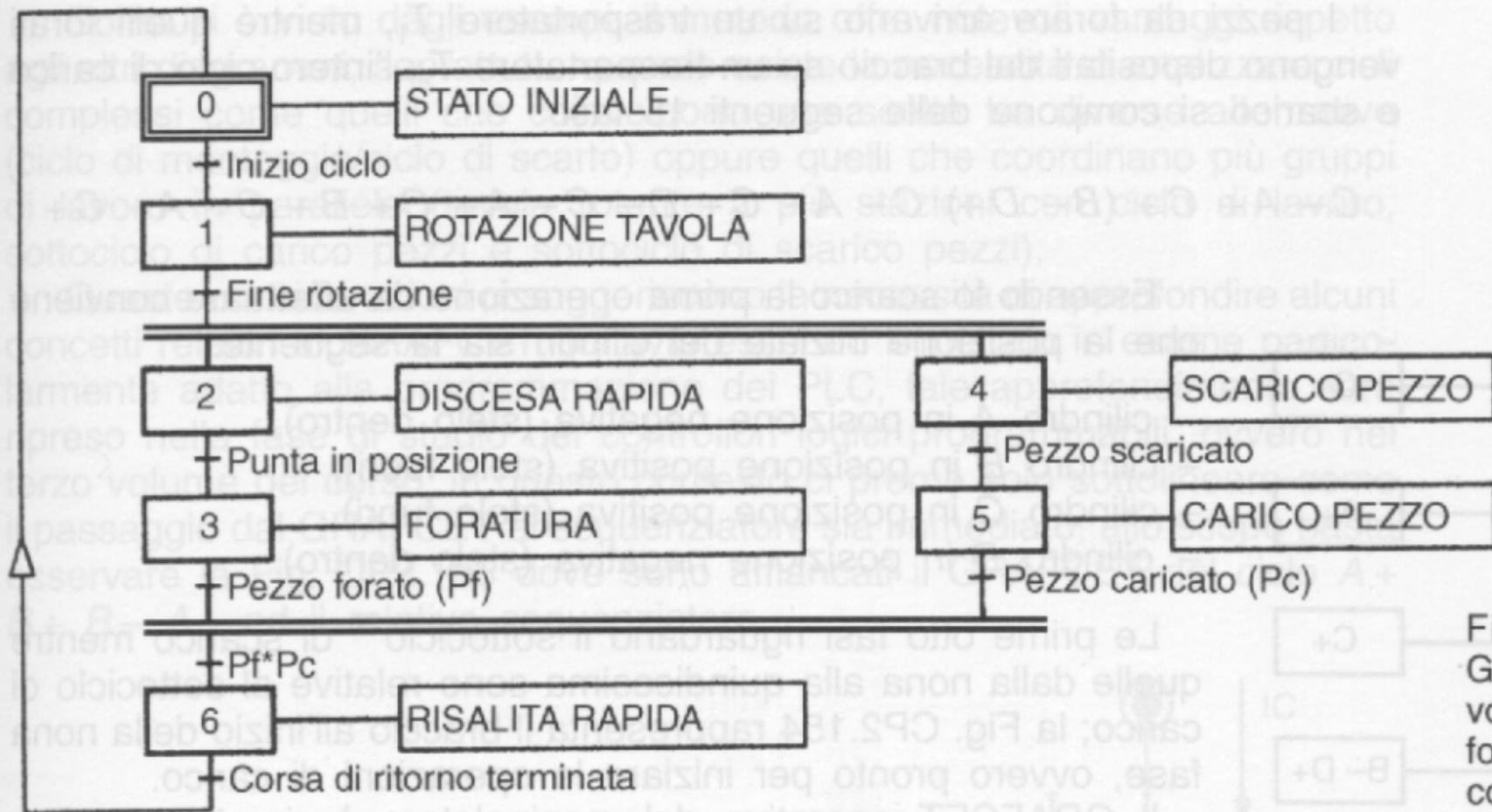
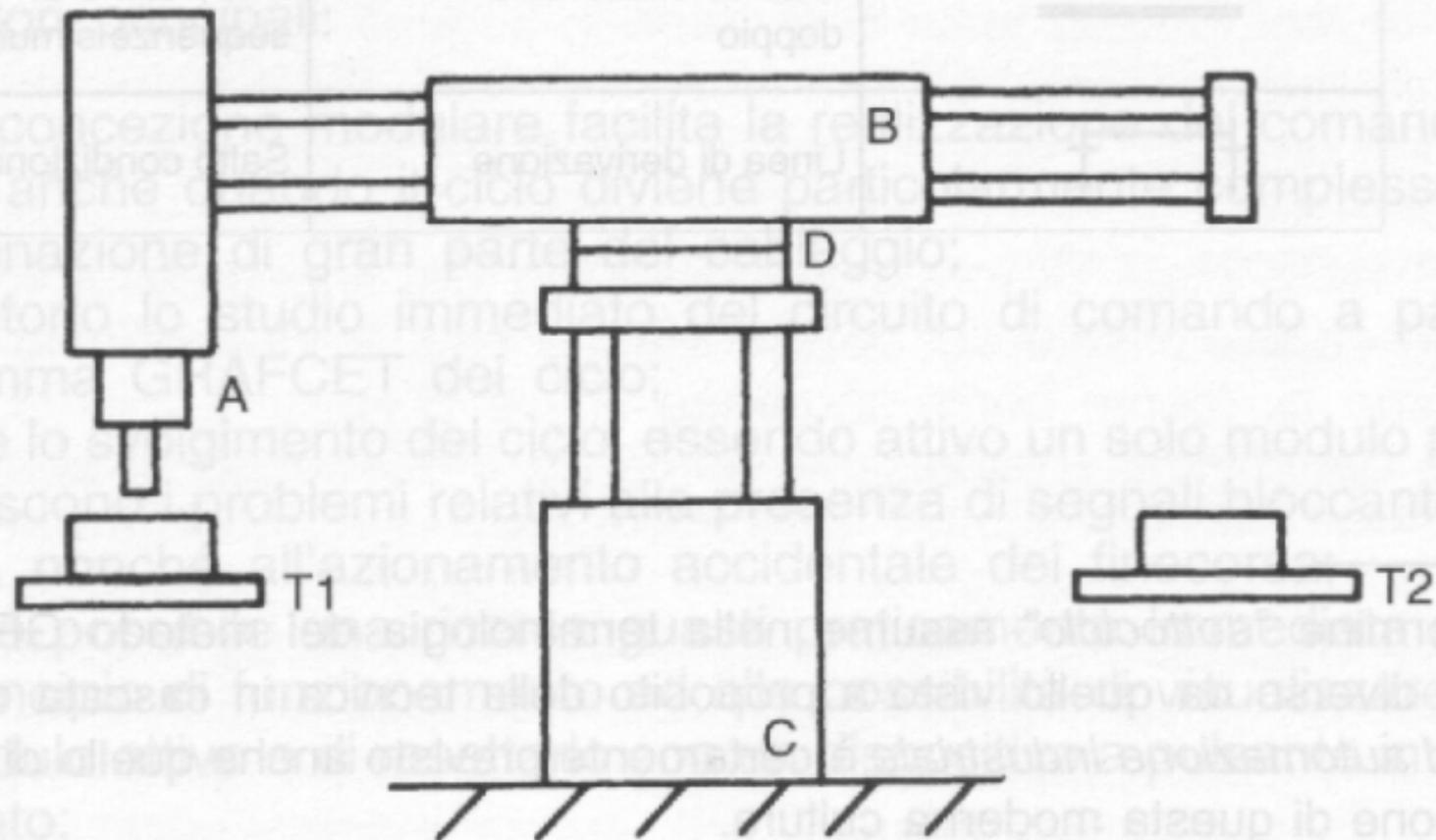
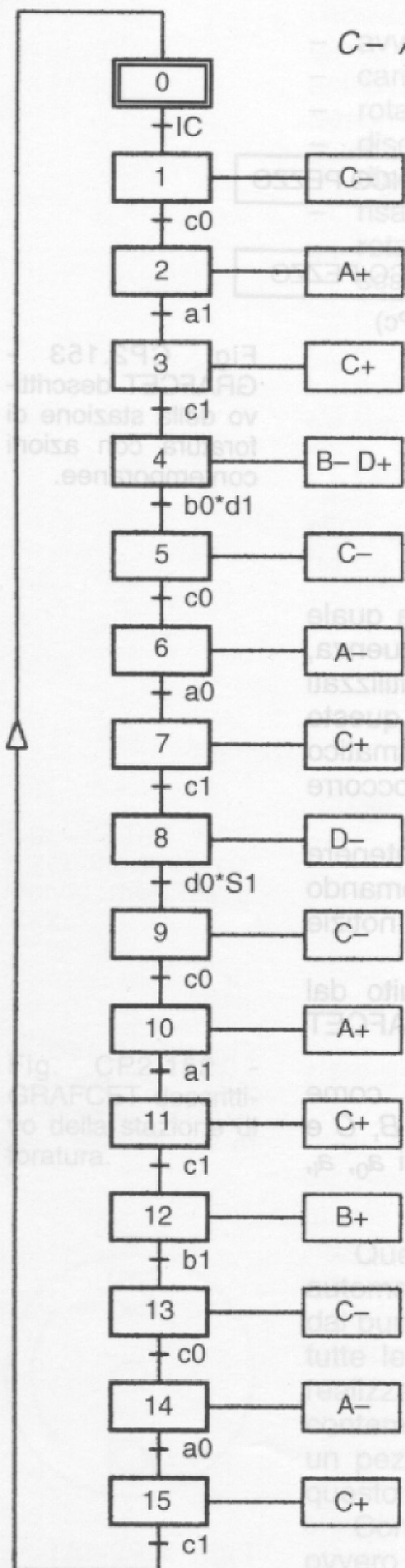


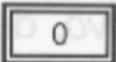
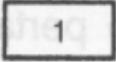
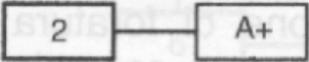
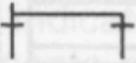
Fig. CP2.153 -  
 GRAFCET descrittivo  
 della stazione di  
 foratura con azioni  
 contemporanee.



C - A



Tab. CP2.4 – Simbologia dei diagrammi GRAFCET.

SIMBOLO	SPIEGAZIONE	SIGNIFICATO
	Rettangolo con doppia riquadratura	Stato iniziale del sistema
	Rettangolo con semplice riquadratura	Step (passo)
	Rettangolo con specifica	Azione associata allo step
	Trattino orizzontale	Transizione
	Codice alfanumerico vicino al trattino	Condizione associata alla transizione
	Linea verticale con o senza freccia	Collegamento
	Trattino orizzontale doppio	Inizio e fine di sequenze simultanee
	Linea di derivazione	Salto condizionato

